



Dart Hawkesbury
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D4857-041
Job Sheet 166814



Part No: D4857-041

Job Qty: 10 ea

Part Name: Wiper Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/1/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	10 Ea		10/31/17	0.00	0.00	Start up container	NOV 1 2017
110	Small Fab	10 pcs		10/31/17	0.00	5.24	Small Fab	
120	QC	10 pcs		10/31/17	0.00	0.00	QC5	
130	HandFinish	10 pcs		10/31/17	0.00	0.95	HandFinish6	
140	QC	10 pcs		10/31/17	0.00	0.00	QC14	
150	Small Fab	10 pcs		11/1/17	0.00	5.24	Small Fab	
160	QC	10 pcs		11/1/17	0.00	0.00	QC5	
170	Packaging	10 pcs		11/1/17	0.00	0.00	Packaging3	
180	QC21-SA	10 Ea		11/1/17	0.00	0.00	QC21	

Part Op 110 - Drill holes for D4857-1 as per dwg using DT10028

Descriptions: 130 - Touch up holes with primer as per dwg A/R PRIMER BATCH: _____

150 - BOND GASKET AS PER DWG USING DOW CORNING 736 ADHESIVE BATCH: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4857-M <i>fm143591=1</i>	10	23	0	0
150-Small Fab	D4944-1 <i>504570</i>	20	1	0	0

Part Specifications

Specifications could not be found.

Plex 10/17/17 12:48 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S010514



Wiper Deflector Assembly

PART NO: D4857 – 041

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/16/17

Job No: 166814

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